| 1500 |
| 490 | 520 | 500 |

2800
1800
1020
500

200
200
340
2800
1020
500

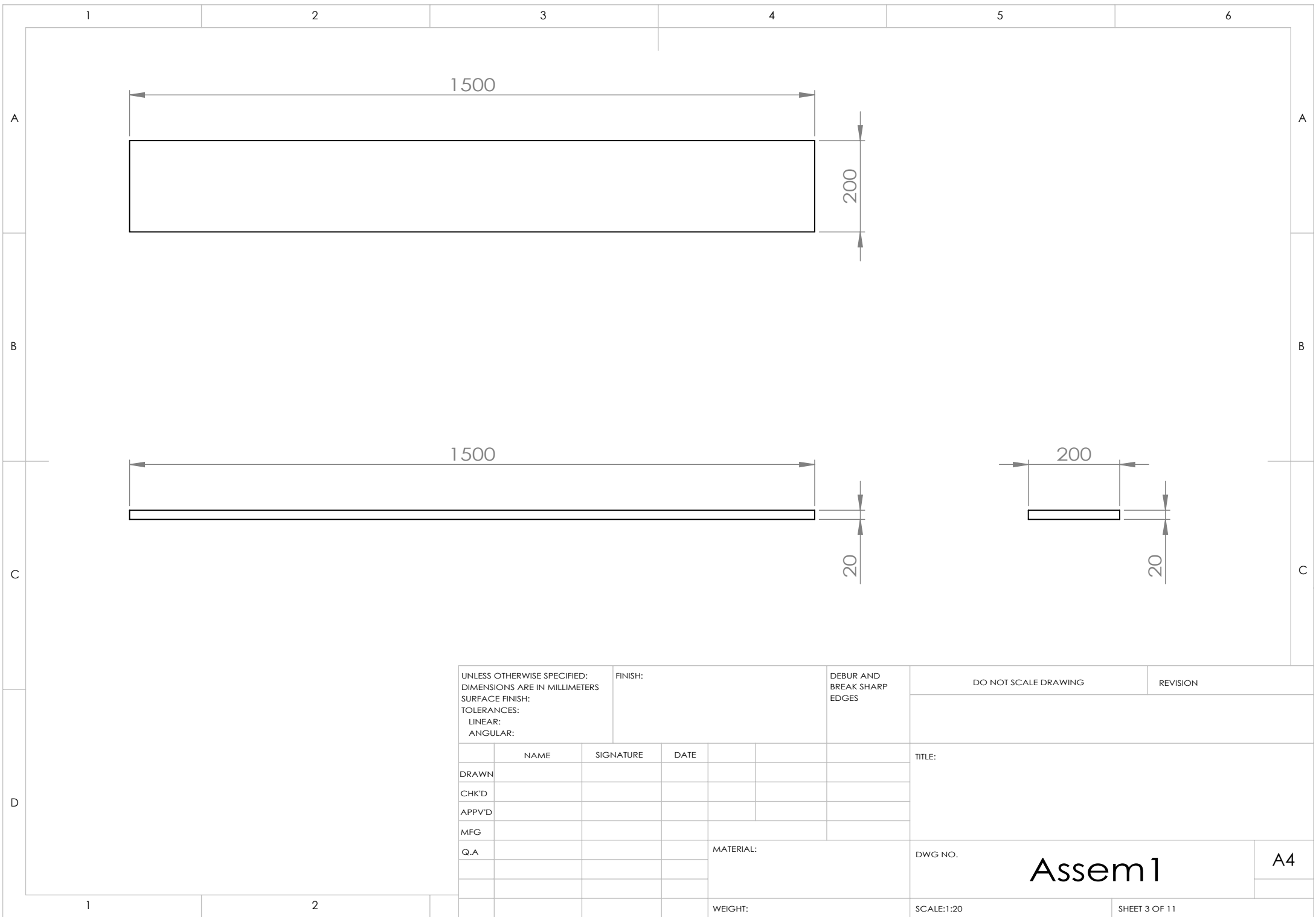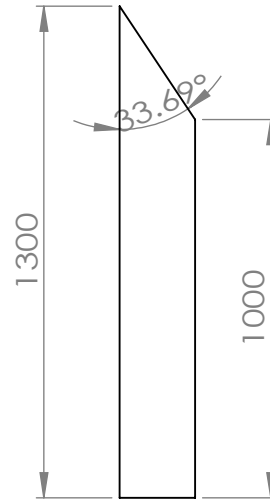|			
20			
20	200		200
	2800		2800

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
  LINEAR:
  ANGULAR:

FINISH:

DEBUR AND
BREAK SHARP
EDGES

DO NOT SCALE DRAWING

REVISION

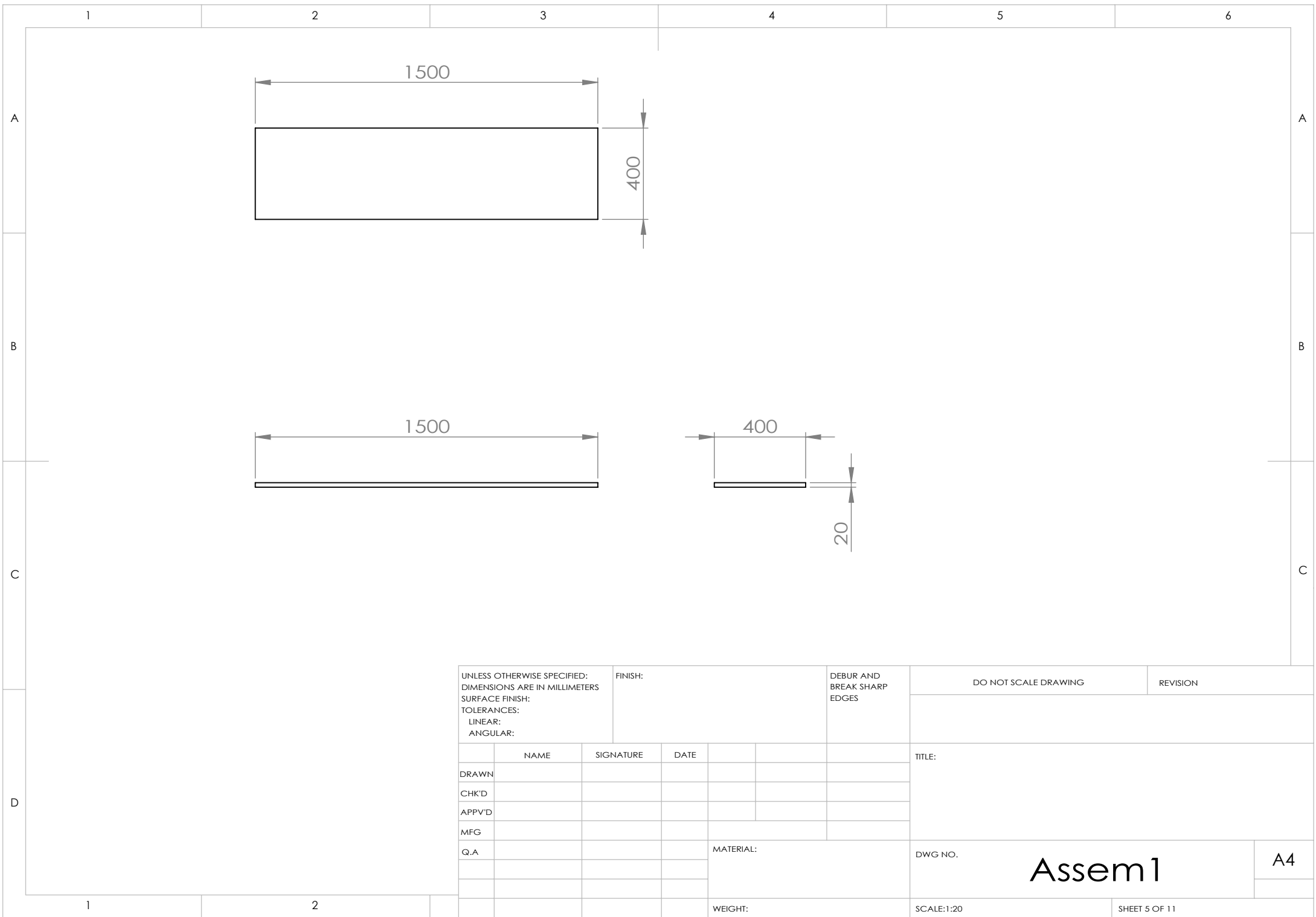|	NAME	SIGNATURE	DATE			TITLE:
DRAWN						
CHK'D						
APPV'D						
MFG						
Q.A				MATERIAL:		

DWG NO.

Assem1

A4

WEIGHT:

SCALE:1:50

SHEET 2 OF 11

1500

200

1500

20

200

20

A

B

C

D

20

200

1300

33.69°

1300

1000

	NAME	SIGNATURE	DATE			TITLE:	
DRAWN							
CHK'D							
APPV'D							
MFG							
Q.A				MATERIAL:		DWG NO.	A4
						Assem1	
				WEIGHT:		SCALE:1:50	SHEET 4 OF 11

1500

400

1500

400

20

	NAME	SIGNATURE	DATE			TITLE:
DRAWN						
CHK'D						
APPV'D						
MFG						
Q.A			MATERIAL:			DWG NO.

Assem1

A4

WEIGHT:

SCALE:1:20

1460

200

1460

20

200

20

	NAME	SIGNATURE	DATE			TITLE:
DRAWN						
CHK'D						
APPV'D						
MFG						
Q.A				MATERIAL:		DWG NO.

Assem1

A4

WEIGHT:

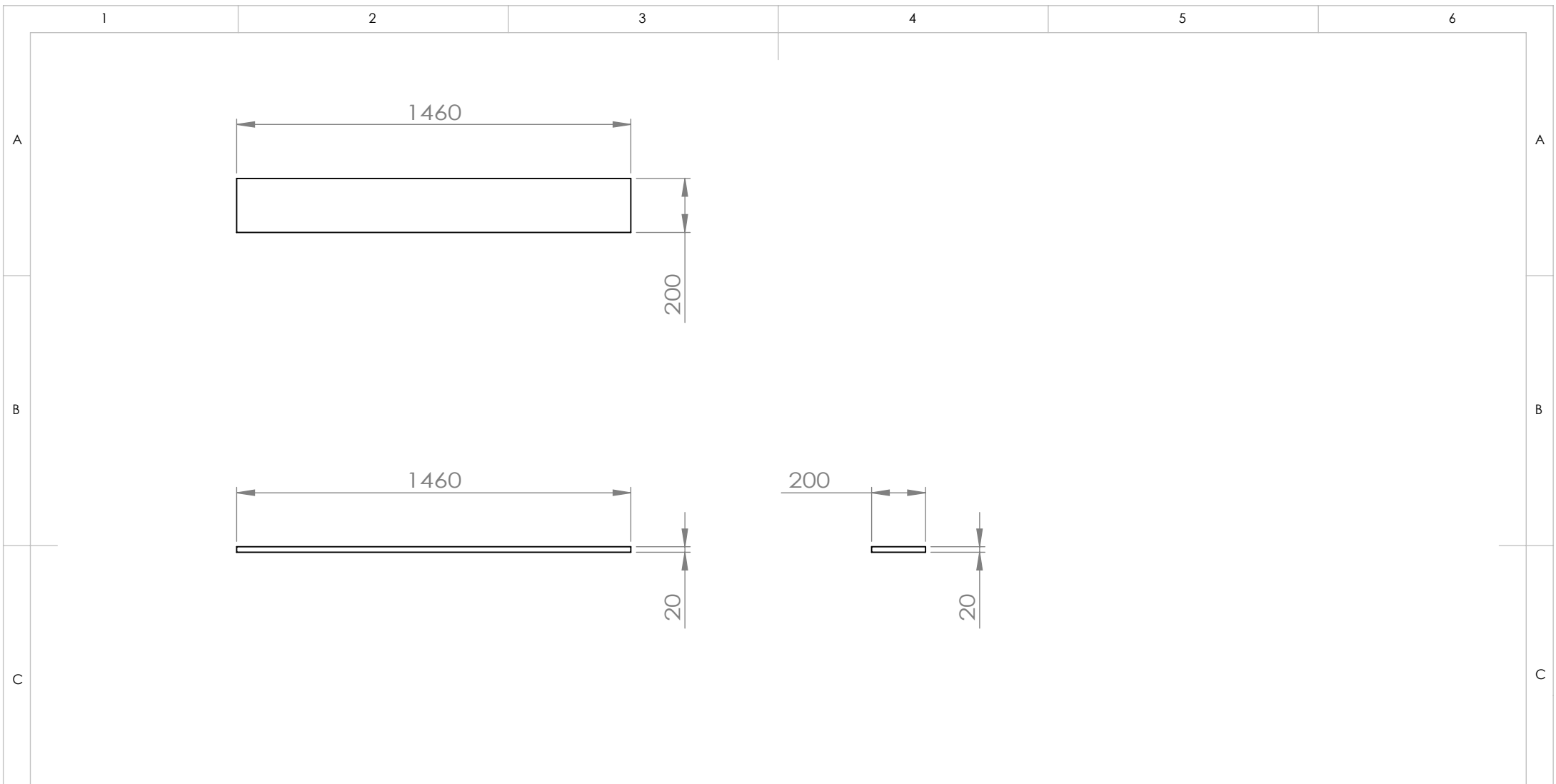SCALE:1:20
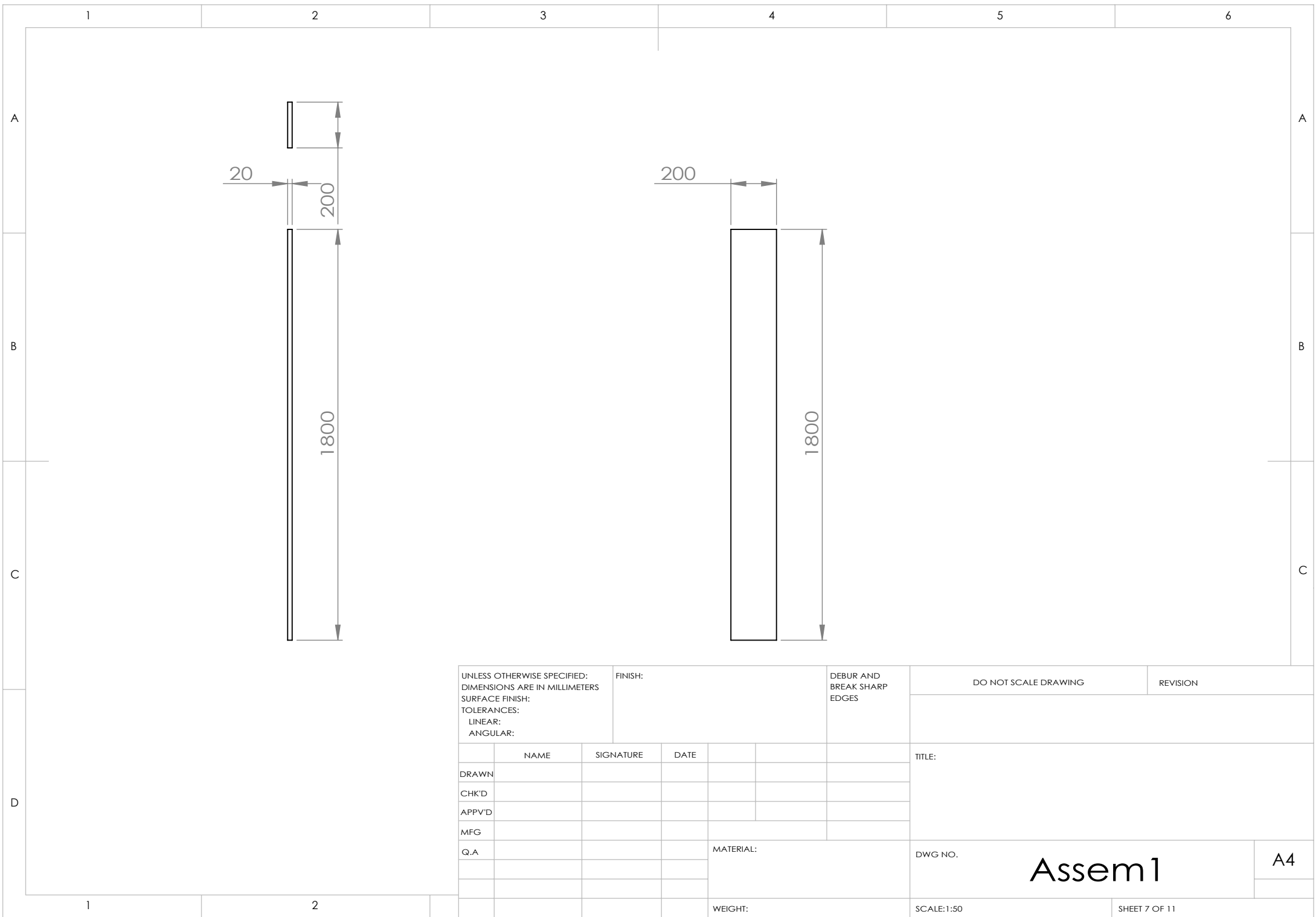
20

200

1800

200

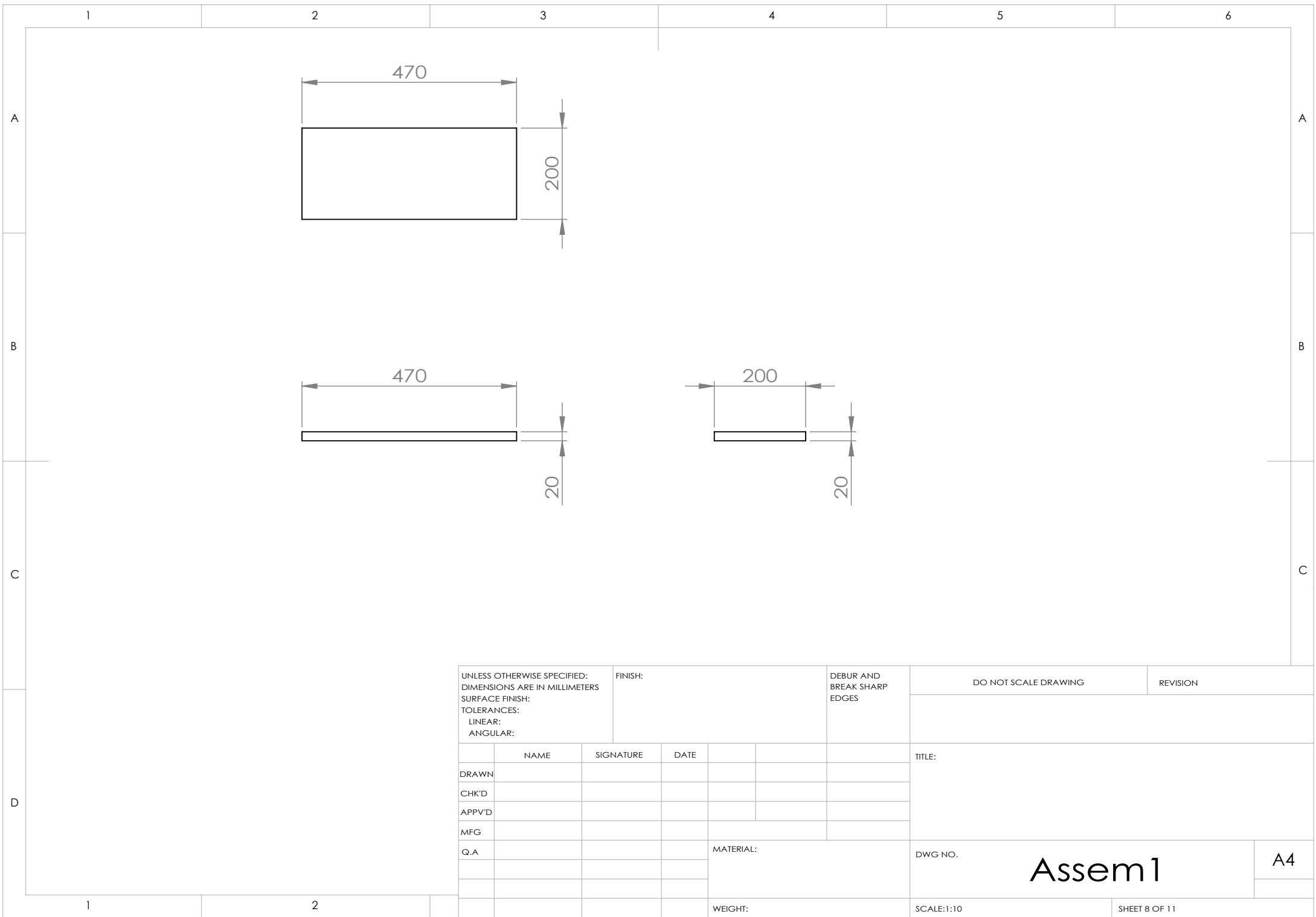1800

	UNLESS OTHERWISE SPECIFIED:
	DIMENSIONS ARE IN MILLIMETERS
	SURFACE FINISH:
	TOLERANCES:
	  LINEAR:
	  ANGULAR:
			FINISH:			DEBUR AND
						BREAK SHARP
						EDGES
								DO NOT SCALE DRAWING	REVISION	

	NAME	SIGNATURE	DATE			TITLE:	
DRAWN							
CHK'D							
APPV'D							
MFG							
Q.A				MATERIAL:		DWG NO.	A4

Assem1

WEIGHT:

SCALE:1:50

470

200

470

20

200
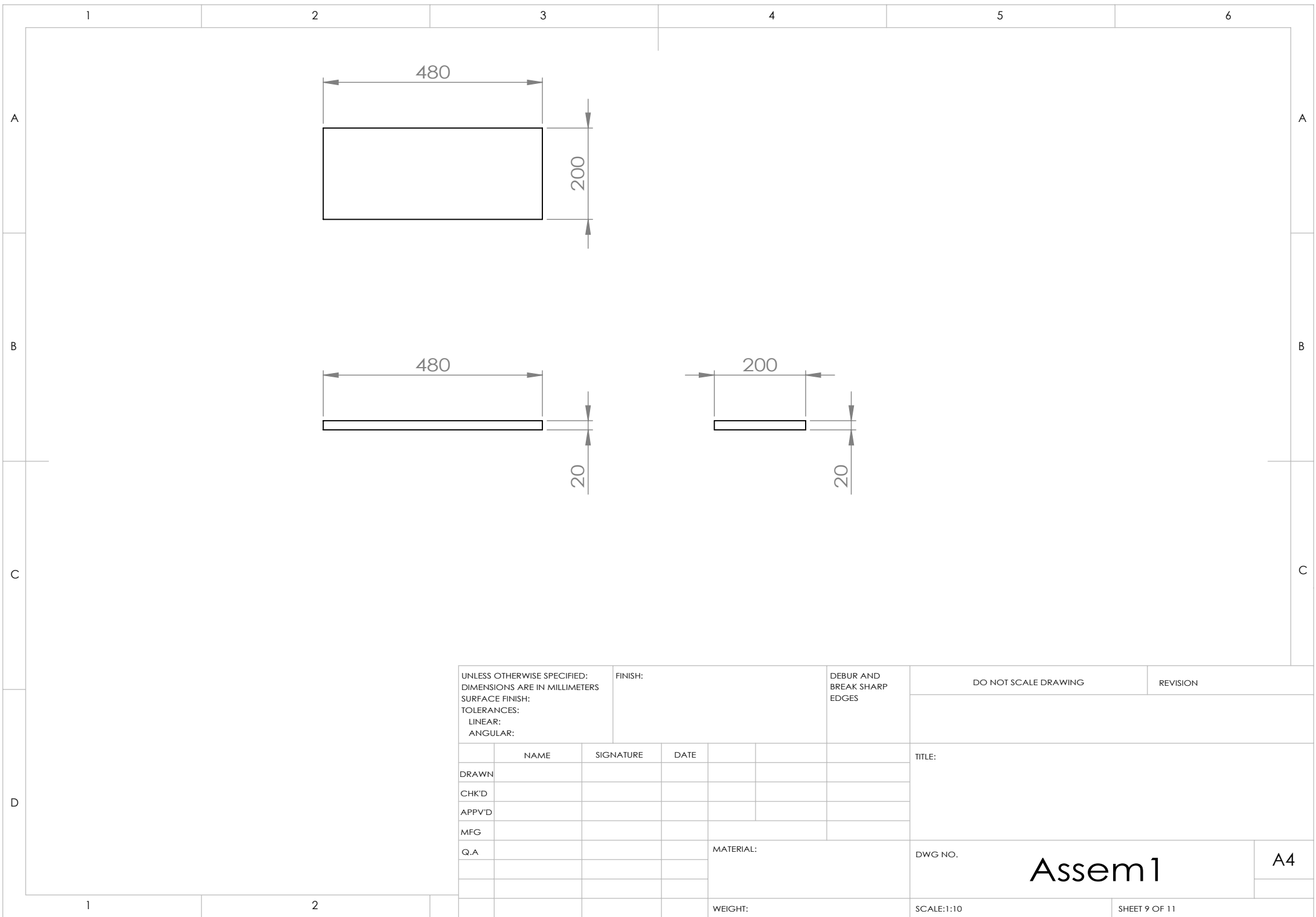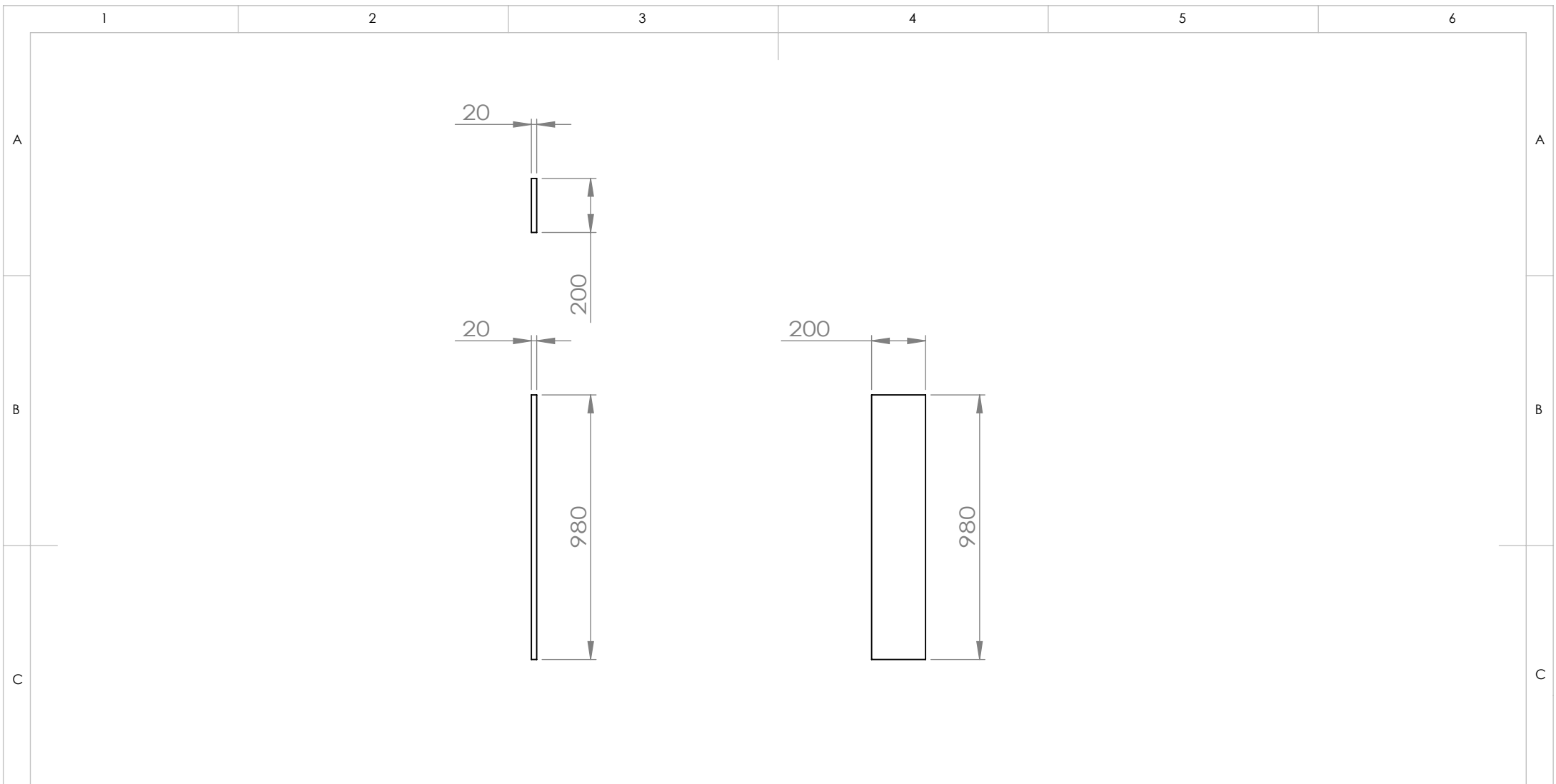
20

				UNLESS OTHERWISE SPECIFIED:
				DIMENSIONS ARE IN MILLIMETERS
				SURFACE FINISH:
				TOLERANCES:
				  LINEAR:
				  ANGULAR:
					FINISH:	DEBUR AND
						BREAK SHARP
						EDGES
							DO NOT SCALE DRAWING	REVISION

	NAME	SIGNATURE	DATE			TITLE:
DRAWN						
CHK'D						
APPV'D						
MFG						
Q.A				MATERIAL:		DWG NO.

Assem1

A4

WEIGHT:

SCALE:1:10

480

200

480

200

20

20

	NAME	SIGNATURE	DATE			TITLE:	
DRAWN							
CHK'D							
APPV'D							
MFG							
Q.A				MATERIAL:		DWG NO.	
						Assem1	A4
				WEIGHT:		SCALE:1:10	SHEET 9 OF 11

20

200

20

980

200

980

	NAME	SIGNATURE	DATE			TITLE:
DRAWN						
CHK'D						
APPV'D						
MFG						
Q.A			MATERIAL:		DWG NO.	

Assem1

A4

WEIGHT:

SCALE:1:20

510

30

510

1020

20

1020

	NAME	SIGNATURE	DATE			TITLE:
DRAWN						
CHK'D						
APPV'D						
MFG						
Q.A				MATERIAL:		DWG NO.

WEIGHT:

SCALE:1:20

Assem1

A4